

Material: DIN 1.4308

Standard Specification for Steel Castings for General Engineering Purposes

Group: Ferrous Stainless Steel Alloys

Sub Group: DIN 1.4308 Steel Castings for General Engineering Purposes

Application: Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry: Casting

Chemical Composition		
Carbon	C %	0.070 max.
Silicon	Si %	1.500 max.
Manganese	Mn %	1.500 max.
Phosphorus	P %	0.040 max.
Sulphur	S %	0.030 max.
Chromium	Cr %	18.000 - 20.000
Nickel	Ni %	8.000 - 11.000
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
As Cast or Annealing or Normalizing or Hardening and Tempering

Mechanical Properties	
Tensile Strength in Mpa	440 - 640
Yield Strength in Mpa	200 min.
Elongation in %	30 min.
Reduction of Area in %	-
Hardness in BHN	-
Impact in Joule	60 J @ RT

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
304C15	BS	British	Casting
304C15LT196	BS	British	Casting
2074/H5A	AS	Australia	Casting
2074/H5AM	AS	Australia	Casting
Z 6 CN 18-10 M	AFNOR NF	France	Casting
1.4308	NBN	Belgium	Casting
1.4308	SFS	Finland	Casting

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